

**1. PRODUCT DESCRIPTION**

ECS 1304AG-1310AG is an electrically non-conductive coating that offers unparalleled protection of electronic components from heat, moisture, and other contaminants. The ECS 1300 Series has been specifically formulated for use on electronics. All ECS 1300 Series coatings are fluoropolymer free. The coatings are easy to apply and offer best in class moisture protection. The ECS 1300AG Series have been specifically designed to quickly and efficiently insulate from heat making them the perfect coating for systems requiring the protection of vulnerable components from external thermal energy. Available in clear and black.

*\*These application instructions are applicable to all ECS 1304AG-1310AG coatings.*

**2. SURFACE PREPARATION**

- Intended surface should be clean and free from oils, dirt and any other contaminants.

**3. APPLICATION**

- As with any new material, always test application and finished properties on a low value test article or panel before working on valuable surfaces.
- Only one coat is generally required to seal the surface for most applications.
- Desired dry film thickness varies from 2-25 microns depending on the specific ECS 1304AG-1310AG coating being used. Refer to the relevant TDS for the appropriate dry film thickness for the product that you are using.
- Coating may be applied by spray, wipe, or dip.
- Masking of board input and output connections is recommended.
- Apply coating in a manner appropriate for part shape and the application method used.
- Cover the entire intended surface. Be sure that there is a thin, glossy, wet film on the complete desired surface.
- **More is not better.** If coating is over-applied or heated prior to being dry to the touch it may become sticky or gummy. In this case, remove the sticky material with MEK or similar solvent, re-read application instructions and reapply.
- Allow to dry under ambient conditions until dry to the touch. Warm (less than 110°F/43°C) free air flow will speed-up the drying process.
- Once dry to the touch, coated parts may be handled, stacked, packaged, assembled, tested, and heated without risk of bonding to other surfaces (e.g. paper tissue, bubble wrap/bags, etc.).
- Use appropriate care to avoid scraping the coating from the surface during initial handling.
- Note: While re-sealing is technically possible with ECS 1300AG Series coatings, eCoat highly recommends that any ECS 1300AG Series coatings DO NOT get re-sealed due to the difficulty of removing all existing coatings and surface contaminates.

**4. DRYING & CURING TIMES**

<b>Drying Time</b>	Dry to the touch in approximately 15-25 minutes at ambient temperatures. Warmer airflow will accelerate dry time. Higher solid versions of ECS 1300AG Series will take longer to dry.
<b>Curing Time</b>	Full ambient cure properties are obtained approximately 12-24 hours after application (at room temperature). Full cure (cross-linked) in 5 days. Warmer temperatures will result in a faster cure.

**5. COVERAGE RATE**

- Coverage rates vary from 460-3800 ft<sup>2</sup>/gallon (11.2 – 93 m<sup>2</sup>/liter) depending on the specific product used and the prescribed application thickness. Refer to the relevant product TDS for specific guidance.

**6. STORAGE STABILITY & SHELF LIFE**

The shelf life is one year when stored in the original, unopened container. Store containers in a well-ventilated and covered area away from extreme heat and moisture. Contact your eCoat representative if you have any questions about the products or its uses.

**7. SAFETY**

Refer to the Safety Data Sheet for this product prior to use.

